















## **INSTALLATION INSTRUCTIONS**

If you have a flat roof with horizontal roof drain follow points A and C. If you have a flat roof with vertical roof drain follow points B and C.

### A Flat roof with horizontal roof drain (pictures 1-3):

Hold the conductor head against the horizontal roof drain and cut the horizontal roof drain to the correct length so that it runs into the conductor head. Then mark off the conductor head screw holes. Tighten the screws at the marked points (let the screws protrude about 3 mm). Slide the conductor head firmly over the fitted screws (tighten the screws further if necessary).

Determine where the downpipe (should be cut to the right size) should be placed.

PVC: first glue a piece of pipe to the conductor head and then the first offset bend.

**Zinc:** place the first offset bend on the conductor head.

After this, the second offset bend can be mounted with a piece of downpipe (or in the case of zinc, offset bend on offset bend). Subsequently, the downpipe can be installed.

#### B Flat roof with vertical roof drain (pictures 4-6):

Cut the vertical roof drain to the correct length. Decide where to place the downpipe (should be cut to the correct size).

PVC Ø 80 mm: first glue a piece of downpipe to the vertical roof drain and then the first offset bend.

PVC Ø 60 mm: first place the Ø 67-60 mm reducer, then a piece of downpipe and then the offset bend.

**Zinc:** place the first offset bend on the vertical roof drain.

Next, the second offset bend can be mounted with a piece of downpipe (or in the case of zinc, offset bend on offset bend). After this, the downpipe can be installed.

## C Installation of downpipe (picture 7):

Before installing the downpipe, the pipe clips should be screwed into the wall first.

**PVC:** place the upper pipe clip approx. 20 cm below the bottom offset bend. The second pipe clip approx. 25 cm above the ground. Optional: the downpipe can be extended with a pipe socket and another piece of downpipe.

**Zinc:** place the top pipe clip 15 cm below the first offset bend and the second at a maximum of 200 cm below the first offset bend.

When all parts are in the right place and well positioned, they can be glued (in the case of PVC) with PVC glue (note: make sure the parts to be glued are dry and clean). If the downpipe is not connected to the sewerage system, the third offset bend can be placed just above the ground. This reduces rainwater splashing.





# **QUESTIONS?**